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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Name of Assignee:

ABB LUMMUS GLOBAL INC.

Address of Assignee: 1515 Broad Street

Bloomfield, New Jersey 07003-3096

Commissioner for Patents P. O. Box 1450 Alexandria, VA 22313-1450

REVOCATION AND SUBSTITUTION OF POWER OF ATTORNEY UNDER 37 C.F.R. \$1.36

Dear Sir:

Pursuant to 37 C.F.R. §1.36, ABB LUMMUS GLOBAL INC., the assignee of the patent application listed on the attached APPENDIX A, revokes all previous powers of attorney in the patent applications listed on the attached APPENDIX A, hereby appoints the following attorneys and/or agents assigned to the Customer Number listed below to prosecute the patent applications listed on the attached APPENDIX A, and to transact all business in the U.S. Patent and Trademark Office connected therewith:

Customer Number 80911

Please direct all correspondence and tolephone calls concerning the patent applications listed on the attached APPENDIX A to:

Please use address associated with PTO Customer Number 80911.

Please direct telephone calls to: Jeffrey S. Bergman (713) 228-8600.

Please direct facsimiles to: (713) 228-8778.

The undersigned (whose title is supplied below) is empowered to sign this certificate on behalf of the above-identified assignce.

12 Oct 09

The undersigned hereby declares that all statements made herein of the undersigned's own knowledge are true, that all statements made on information and belief are believed to be true, and further, that these statements are made with the knowledge that willful false statements, and the like so made, are punishable by fine or imprisonment, or both, under Section 1001. Title 18 of the United States Code.

Dated:

Signature: Printed Name:

Helion H. Sardina

Title:

General Manager

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APPENDIX A

1. Patent Application/Serial No.: 10/376,683

Patent No. 7,238,843

Title: PROCESS FOR THE PRODUCTION OF

ALKYLAROMATICS Filed: February 28, 2003

Assignee(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 013837/0177
Attorney Docket No: 17421/074001

2. Patent Application/Serial No.: 10/457,863

Patent No. 7.071.369

Title: PROCESS FOR THE PRODUCTION OF

ALKYLBENZENE WITH ETHANE STRIPPING

Filed: June 10, 2003

Assignee(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 014163/0798 Attorney Docket No: 17421/075001

3. Patent Application/Serial No.: 11/435,512

Patent No. 7,517,506

Title: PROCESS FOR THE PRODUCTION OF

ALKYLBENZENE WITH ETHANE STRIPPING

Filed: May 17, 2006

Assignee(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 014163/0798

Attorney Docket No: 17421/075002

I. Patent Application/Serial No.: 10/660,065

Patent No. 7,259,282

Title: PROCESS FOR THE PRODUCTION OF

ETHYLBENZENE FROM DILUTE ETHYLENE

STREAMS

Filed: September 8, 2003

Assignee(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 014501/0739 Attorney Docket No: 17421/076001

Patent Application/Serial No.: 11/825,422

Patent No. 7.393.988

Title: PROCESS FOR THE PRODUCTION OF

ETHYLBENZENE FROM DILUTE ETHYLENE

STREAMS

Filed: July 6, 2007

Assignee(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 014501/0739 Attorney Docket No: 17421/076002